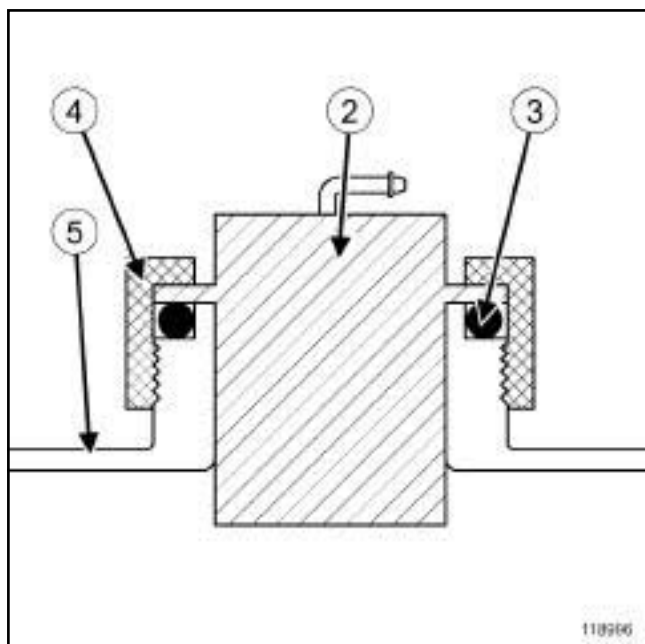


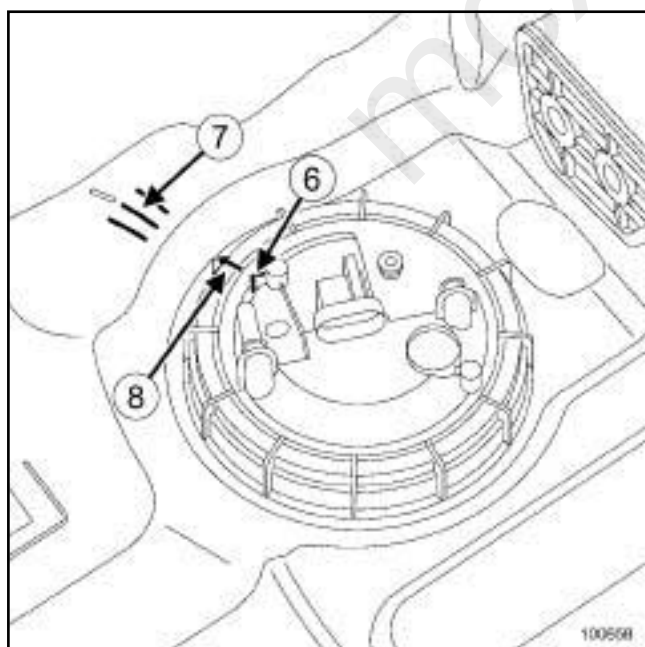
Pump - sender - filter: Removal - Refitting

D4F or F4R or K4J or K4M or M4R



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- ☐ Correctly position the seal (3) in the neck.
- ☐ Position the fuel sender module (2) on the tank (5) ; a lug on the fuel sender module and a recess in the tank ensure correct fitting in the tank.
- ☐ Press on the "fuel sender" module to secure the seal, manually pre-tighten the "fuel sender" module nut (4) on the tank.



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- ☐ Tighten the fuel sender module nut using the (**Mot. 1397**) until the index (8) corresponds with the tank index (7) and the "fuel sender" module index (6) .

III - FINAL OPERATION.

- ☐ Refit the fuel tank (see **19C, Tank, Fuel tank: Removal - Refitting**, page **19C-1**) .
- ☐ Connect the battery (see **Battery: Removal - Refitting**) (MR 392, 80A, Battery).
- ☐ Check that there are no fuel leaks:
 - run the engine at idle speed,
 - accelerate several times at no load,
 - switch off the ignition,
 - check that there is no fuel escaping.

TANK
Fuel level sensor: Check

19C

D4F or K4J or K4M or M4R

Value between the termi- nals 2 and 4 (Ω)	Capacity	Height H (mm $\pm$ 6 mm)
28 $\pm$ 11	full tank	upper stop
83 $\pm$ 22	tank 3/4 full	144
142 $\pm$ 23	tank 1/2 full	112
213 $\pm$ 23	tank 1/4 full	73
287 $\pm$ 24	reserve	39
317 $\pm$ 7	tank empty	lower stop

Check that the resistance varies when the float is moved.

Place the sender unit on a flat surface.

H is the height between the sender unit float pivot and the flat surface.